



Gravi-Tech™ GRV-SF-040-CU-GF-NAT

Polyphenylene Sulfide

Key Characteristics

Product Description

Gravi-Tech™ polymer-metal composites offer a high-performance thermoplastic-based alternative to lead and traditional metals. Using a variety of metallic fillers, these compounds have densities similar to traditional metals, while offering design and processing flexibility.

General

Material Status	• Commercial: Active		
Regional Availability	• Africa & Middle East • Asia Pacific	• Europe • Latin America	• North America
Features	• High Flow	• High Specific Gravity	• Non-Toxic
Uses	• Industrial Applications • Medical/Healthcare Applications	• Projectiles • Sporting Goods	• Weighting & Balancing
Appearance	• Natural Color		
Forms	• Pellets		
Processing Method	• Injection Molding		

Technical Properties ¹

Physical	Typical Value (English)	Typical Value (SI)	Test Method
Specific Gravity	4.00	4.00	ASTM D792
Molding Shrinkage - Flow	1.5E-3 to 2.5E-3 in/in	0.15 to 0.25 %	ASTM D955
Mechanical	Typical Value (English)	Typical Value (SI)	Test Method
Tensile Modulus ²	2.50E+6 psi	17200 MPa	ASTM D638
Tensile Strength ² (Yield)	9600 psi	66.2 MPa	ASTM D638
Tensile Elongation ² (Break)	1.0 %	1.0 %	ASTM D638
Flexural Modulus	2.10E+6 psi	14500 MPa	ASTM D790
Flexural Strength	17500 psi	121 MPa	ASTM D790
Impact	Typical Value (English)	Typical Value (SI)	Test Method
Notched Izod Impact ³			ASTM D648
73°F (23°C), 0.250 in (6.35 mm), Injection Molded	1.0 ft·lb/in	53 J/m	

Processing Information

Injection	Typical Value (English)	Typical Value (SI)
Drying Temperature	250 to 300 °F	121 to 149 °C
Drying Time	2.0 to 4.0 hr	2.0 to 4.0 hr
Suggested Max Moisture	0.10 %	0.10 %
Processing (Melt) Temp	585 to 630 °F	307 to 332 °C
Mold Temperature	225 to 350 °F	107 to 177 °C

Notes

¹ Typical values are not to be construed as specifications.

² Type I, 0.20 in/min (5.1 mm/min)

³ Method A

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CONTACT INFORMATION**Americas**

United States - Avon Lake
+1 440 930 1000

United States - McHenry
+1 815 385 8500

Asia

China - Guangzhou
+86 20 8732 7260

China - Shenzhen
+86 755 2969 2888

China - Suzhou
+86 512 6823 24 38

China - Suzhou
+86 512 6265 2600

Hong Kong -
+852 2690 5332

Taiwan - Yonghe City,
+886 9396 99740, +886 2929 1849

Europe

Germany - Gaggenau
+49 7225 6802 0

Spain - Barbastro (Huesca)
+34 974 310 314



Beyond Polymers.

Better Business Solutions. SM

www.polyone.com

PolyOne Americas

33587 Walker Road
Avon Lake, Ohio 44012
United States
+1 440 930 1000
+1 866 POLYONE

PolyOne Asia

No. 88 Guoshoujing Road
Z.J Hi-tech Park, Pudong
Shanghai, 201203, China
+86 21 5080 1188

PolyOne Europe

6 Giällewee
+352 269 050 35

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